



# FURTHER-FC



Further **U**nderstanding **R**elated to **T**ransport limitations at **H**igh current density towards future **E**lect**R**odes for **F**uel **C**ells

## Characterisation of CCL materials - local transport properties and transport-free electrocatalysis

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- Motivation is to measure important parameters in model systems under conditions as close as possible to those which exist in the fuel cell electrode
- The parameters studied are:

Parameter	System components	Conditions	Limiting conditions
Solvent sorption isotherms and wetting properties (water, ethanol, 2-propanol)	Catalyst, ionomer, catalyst layer	Temperature; Solvent activity;	Steady-state Atmospheric pressure
Electrical conductivity	Catalyst and catalyst layer; in-plane and through-plane;	I:C ratio; Relative humidity; Compression	Steady state; Ionic effects assumed negligible
Proton conductivity	Catalyst layer	I:C ratio; Relative humidity; Ionomer	Platinum removed
ORR electrocatalyst performance ex-situ	Catalyst	½-cell reaction, potential, $p_{O_2}$ , T	1 M HClO <sub>4</sub> electrolyte, Atmospheric pressure
ORR electrocatalyst performance in-situ	Catalyst layer	Potential, $p_{O_2}$ , T	HOR assumed negligible

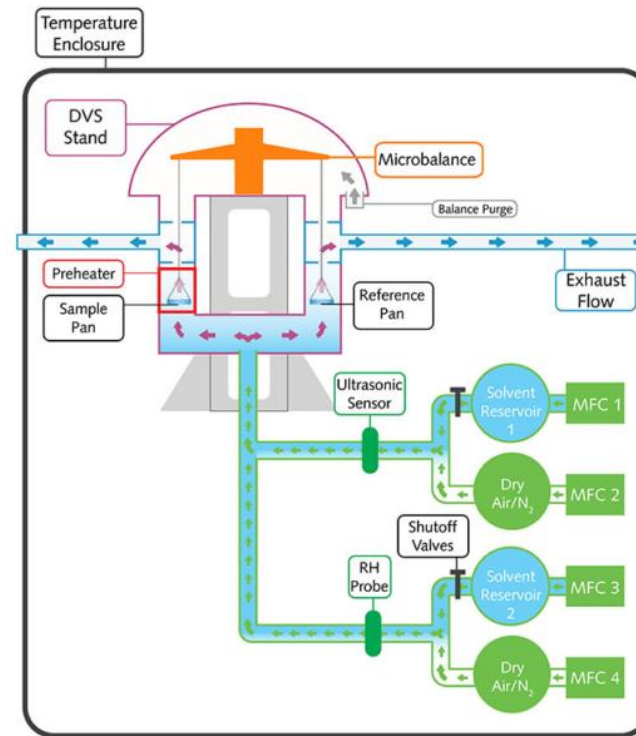
## Dynamic Vapour Sorption

- Multiple solvents (not just water)
- Determination of both polar and dispersive components of surface tension
- Calculation of spreading pressure

$$\pi_e = \frac{RT}{MS} \int_P^{P'} \frac{Q}{P} dP$$

$$W_{S-l} = 2\gamma_L + \pi_e = 2 \sqrt{\gamma_L^d \times \gamma_S^d} + 2 \sqrt{\gamma_L^p \times \gamma_S^p}$$

$$\gamma_S = \gamma_S^p + \gamma_S^d$$



$\gamma_s$  = surface tension of the catalyst

$\gamma_s^d$  = dispersive component of catalyst surface tension,

$\gamma_s^p$  = polar component of catalyst surface tension,

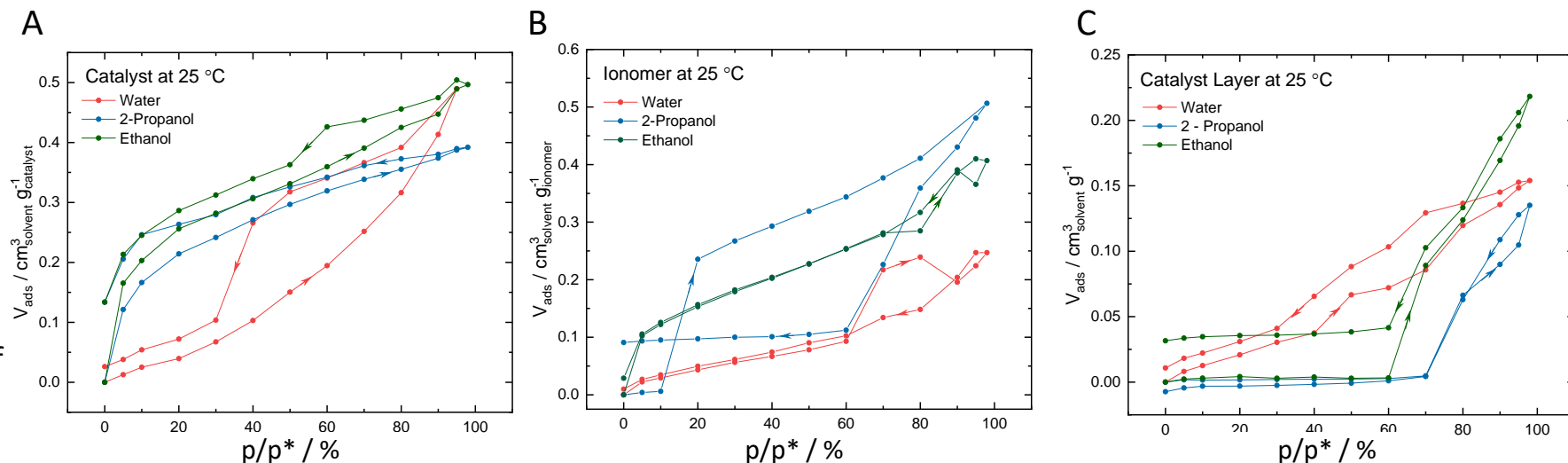
$\gamma_L$  = surface tension of the liquid,

$\pi_e$  = spreading pressure ( $\theta=0^\circ$ ),

$W_{S-l}$  = Work of adhesion,

M = molar mass of liquid, S = specific surface area, T = temperature and R = gas constant and Q = total amount adsorbed.

- The catalyst layers did not adsorb IPA or ethanol until partial pressures of above 60%.
- Hydrophilicity of the catalyst layer is 37% of what is expected from simple addition of components, while IPA is 30% and ethanol is 46%.
- Similar polar components of the surface tension for the catalyst powder and layers, but the dispersive component, the van der Waals influence, of the surface tension on the catalyst layer is 10x lower than on the catalyst powders, similarly, the spreading pressure is ~5x lower on the catalyst layers.



Calculated parameters	Catalyst Powder	Catalyst Layer
$\gamma_s / \text{mJ m}^{-2}$	$117 \pm 3$	$105 \pm 1$
$\gamma_s^d / \text{mJ m}^{-2}$	$19.4 \pm 6.3$	$2.5 \pm 0.3$
$\gamma_s^p / \text{mJ m}^{-2}$	$97.8 \pm 9.4$	$103 \pm 1$
$\pi_e / \text{mJ m}^{-2}$	$29.2 \pm 8.7$	$6.1 \pm 7.0$
$W_{s-l} / \text{mJ m}^{-2}$	$105 \pm 67$	$85 \pm 64$

$\gamma_s$  = surface tension of the catalyst

$\gamma_s^d$  = dispersive component of catalyst surface tension,

$\gamma_s^p$  = polar component of catalyst surface tension,

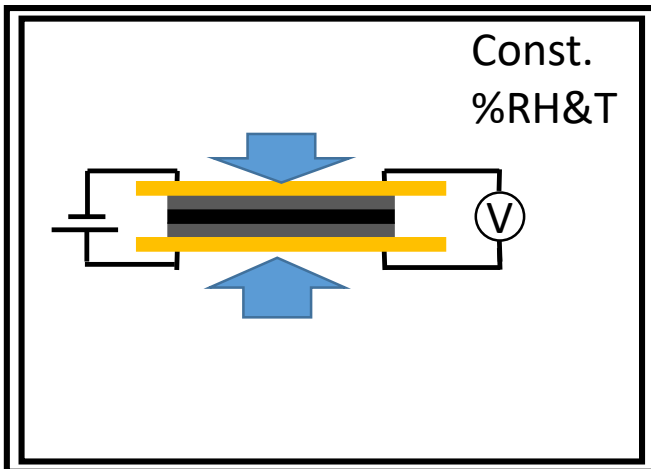
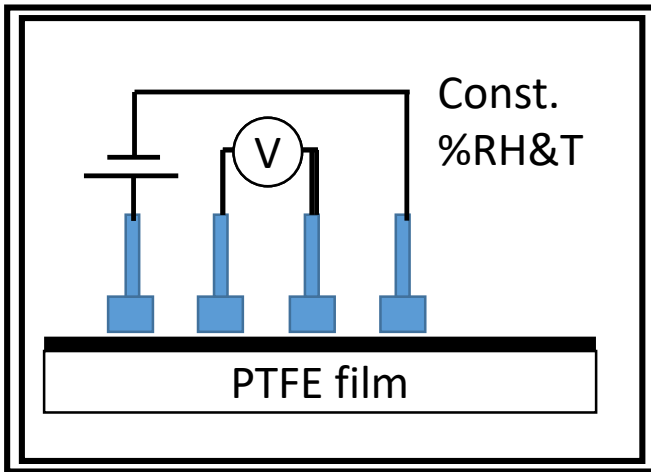
$\gamma_L$  = surface tension of the liquid,

$\pi_e$  = spreading pressure ( $\theta=0^\circ$ ),

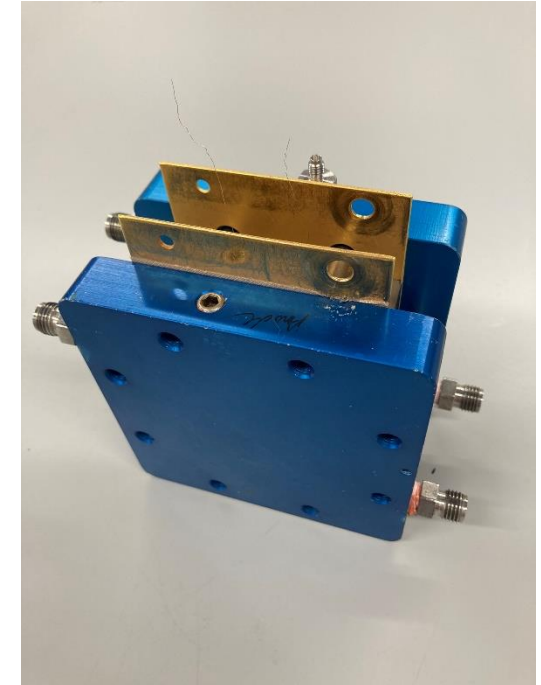
$W_{s-l}$  = Work of adhesion,

M = molar mass of liquid, S = specific surface area, T = temperature and R = gas constant and Q = total amount adsorbed.

Catalyst layer wetting properties does not seem to be a simple combination of the individual components



- Electronic conductivity measured under environmental control (T, RH%)
- 4-probe contact measurement on appropriate samples
- Controlled compression
- High performance/accuracy system DMM ( $1\mu\Omega$  resolution)
- “Dry circuit resistance” 4-probe resistance measurements (20mV)
  - Avoid driving electrochemical reactions

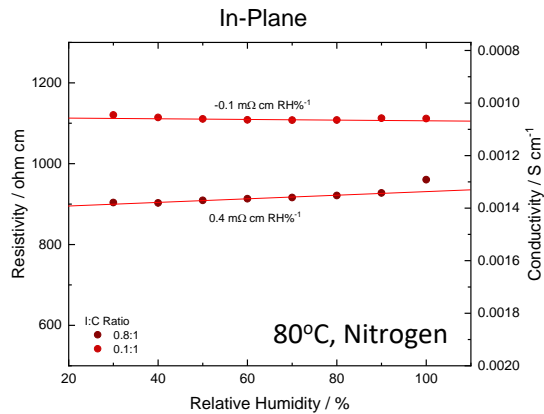


Keithley 3706A System Switch/Multimeter

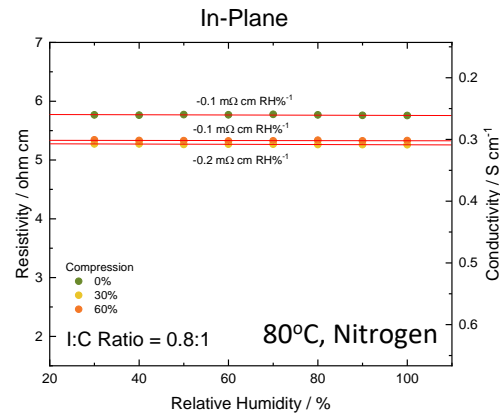
## Catalyst Layer + GDL

In-Plane Conductivity

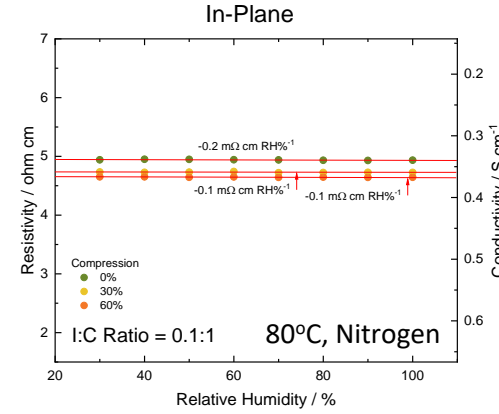
### Catalyst Layer Only



### Normal I:C Ratio (0.8:1)

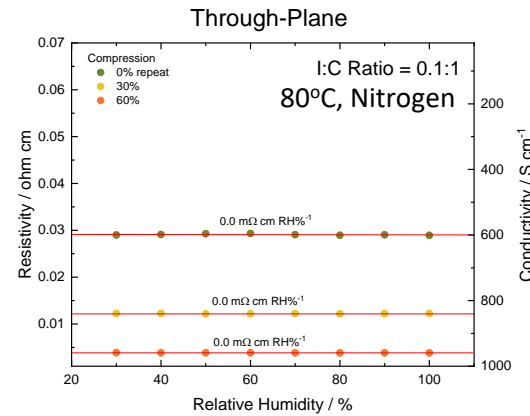
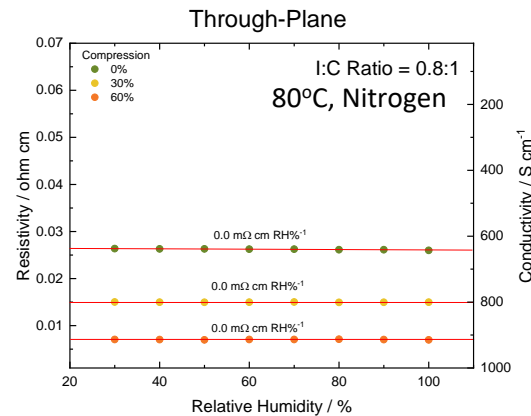


### Low I:C Ratio (0.1:1)

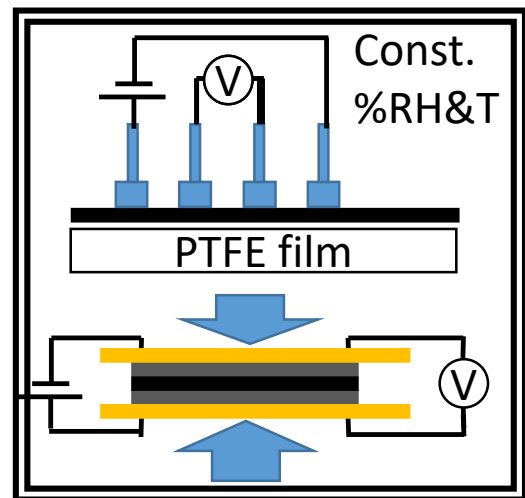


- Increase in electronic conductivity as compression is increased
- Little change in conductivity as relative humidity is increased
- Two orders of magnitude lower conductivity in catalyst layer only for in-plane conductivity
- Increase in conductivity as I:C ratio is decreased
- Two orders of magnitude higher conductivity in through-plane vs in-plane

Through-Plane Conductivity



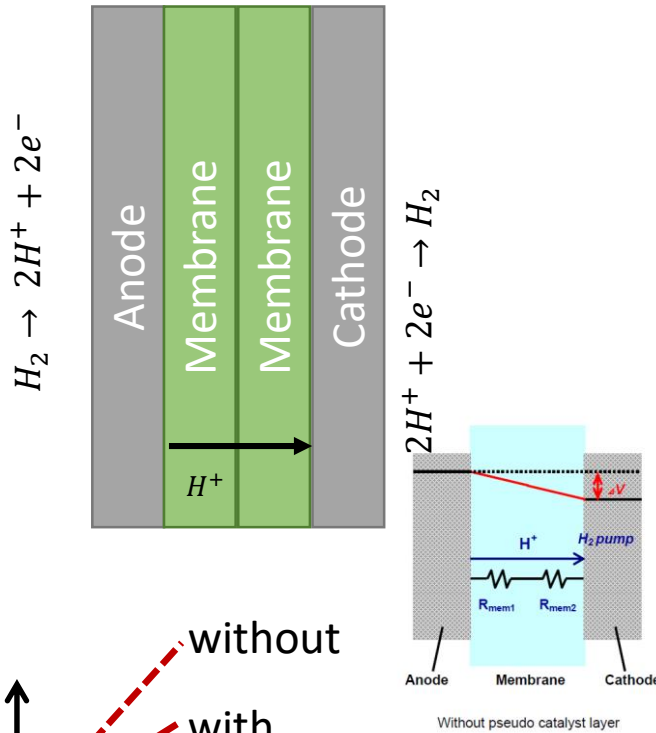
RH has little effect on electronic conductivity  
→ swelling of ionomer does not affect particle-particle contact



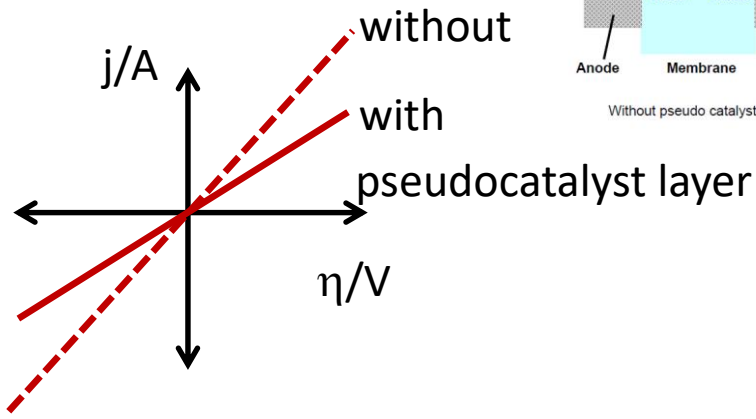
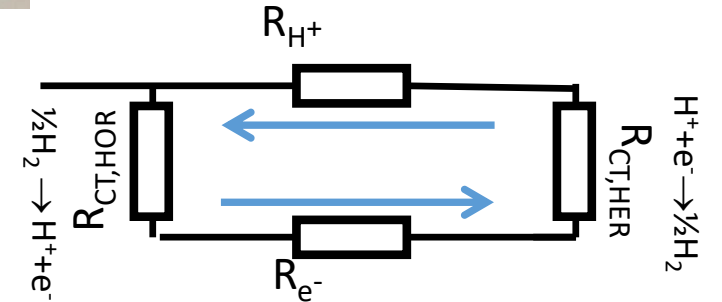
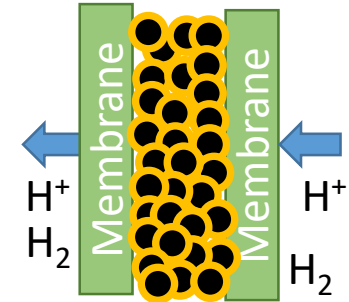
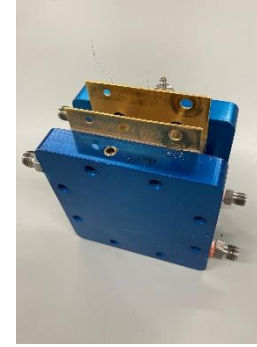
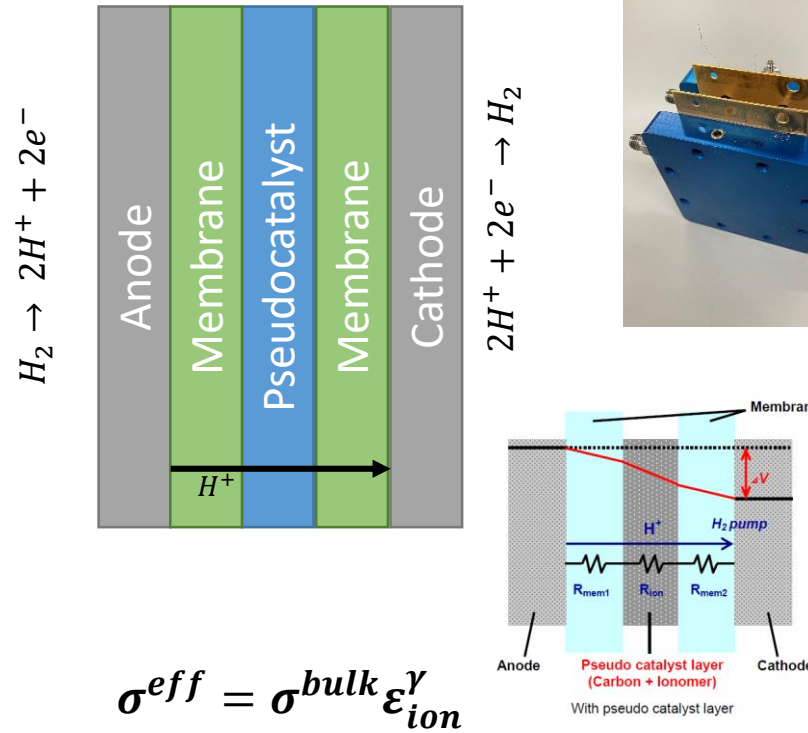
Low overburden potential (20 mV)

# Proton conductivity

Without Pseudocatalyst layer



With Pseudocatalyst layer

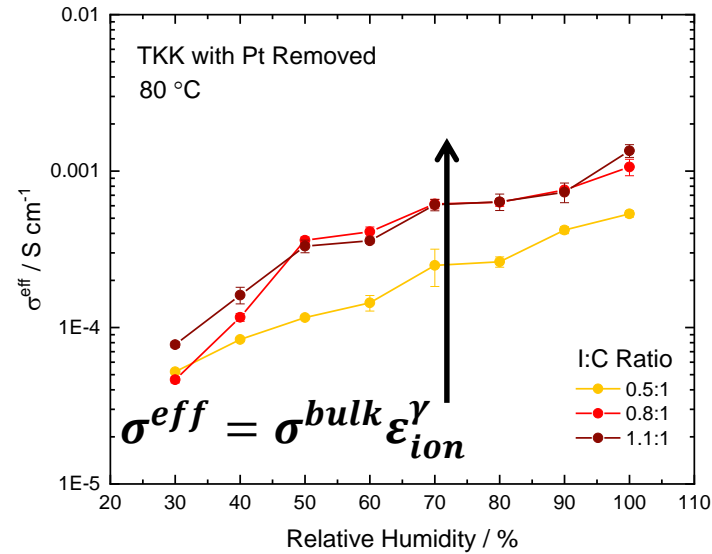


$$\sigma^{eff} = \sigma^{bulk} \epsilon_{ion}^\gamma$$

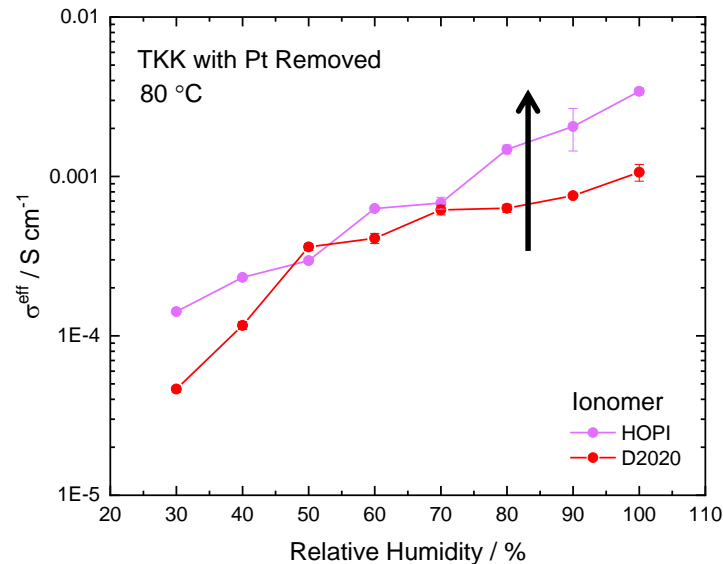
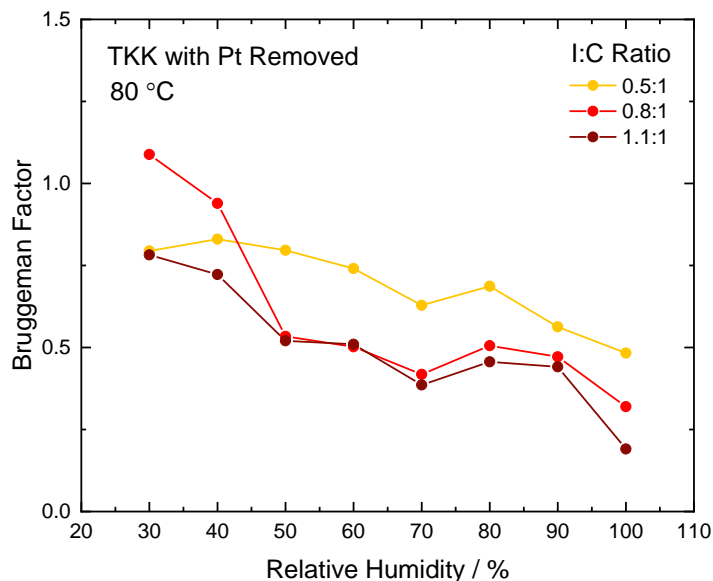
- $\sigma^{eff}$ : proton conductivity of catalyst layer
- $\sigma^{bulk}$ : proton conductivity of bulk ionomer
- $\epsilon_{ion}$ : Volume fraction ionomer in layer (corrected for swelling)
- $\gamma$ : Bruggeman correction factor

“Virtual” proton current

Pseudocatalyst: actual catalyst with Pt removed



- Increase in proton conductivity as RH increases
- Increase in proton conductivity as I:C ratio increases
- Increase in proton conductivity when using HOPI ionomer
- Decrease in Bruggeman Factor as RH increases
- Little change in Bruggeman Factor with different I:C ratios
- As Bruggeman Factor <1, conductivity is less strongly affected by increases in ionomer

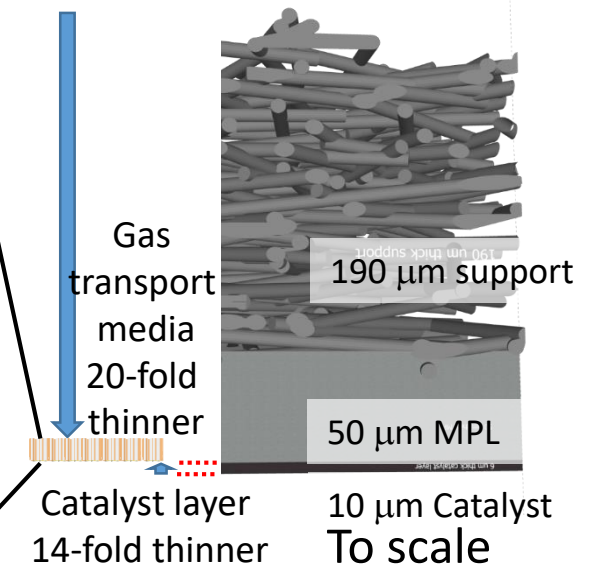
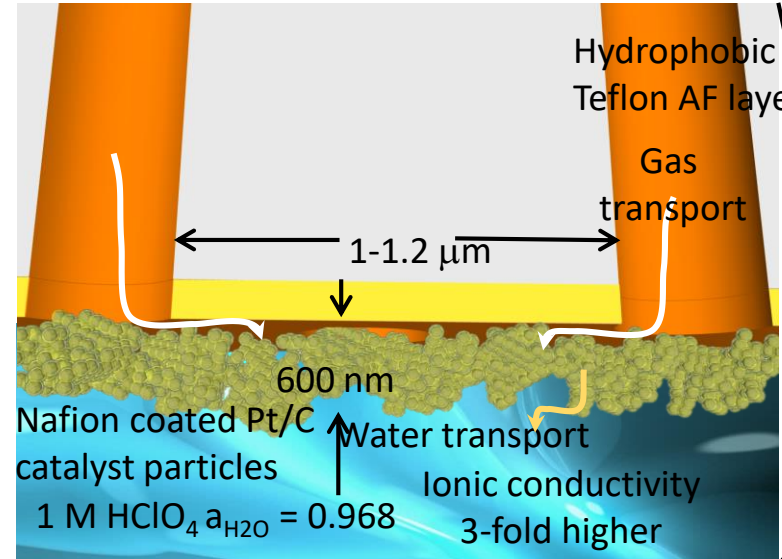
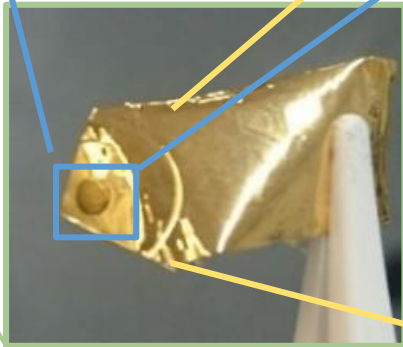
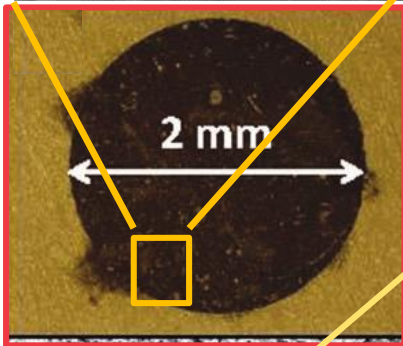
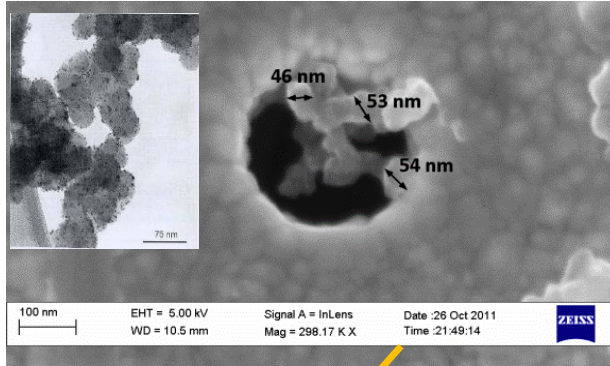


Proton conductivity in catalyst layer is liable to be a limiting factor in performance

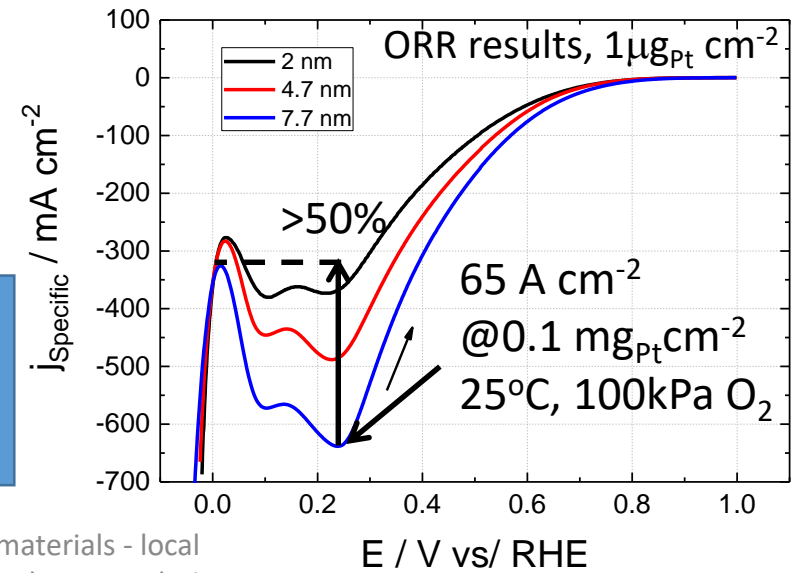


# Electrocatalysis

## Ultra-low loading electrodes – Ex situ



3-electrode ORR on "mass transport free" electrodes



## Ultra-low loading electrodes – Ex situ

- Performance as function of E,T
- Model for ORR which highlights availability of surface adsorption sites

$$j = j_0 \left( \frac{c}{c_0} \right) \theta_{free} e^{\left( \frac{\alpha n F (E - E^0)}{RT} \right)}$$

- Model fits of data 0.3..1.0 V

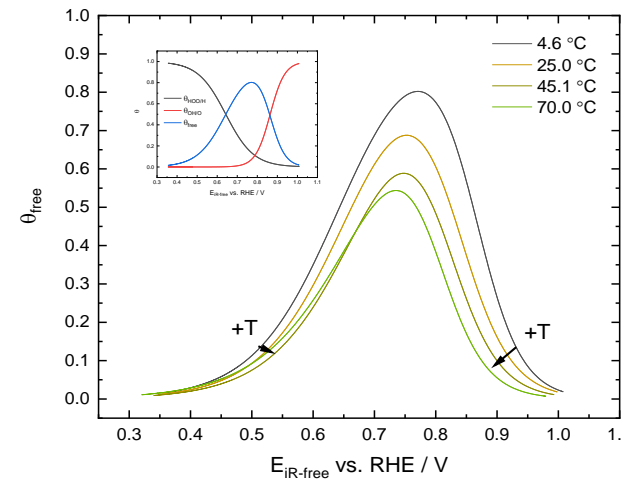
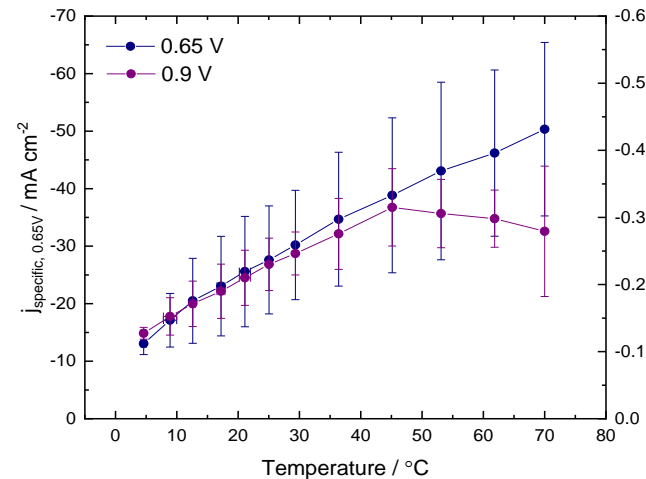
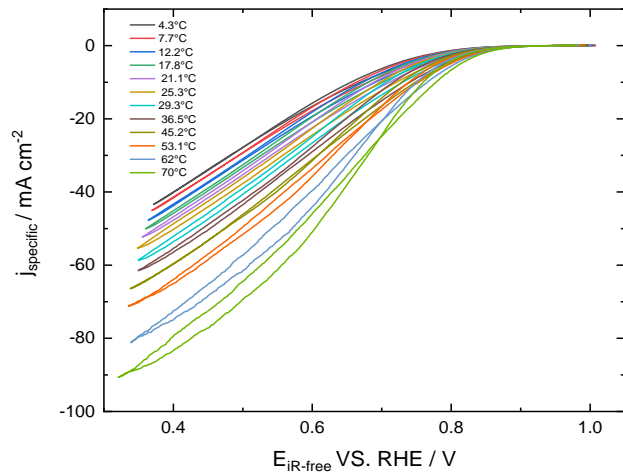
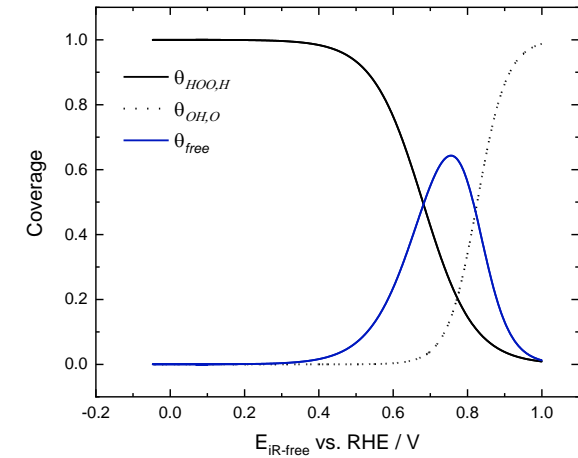
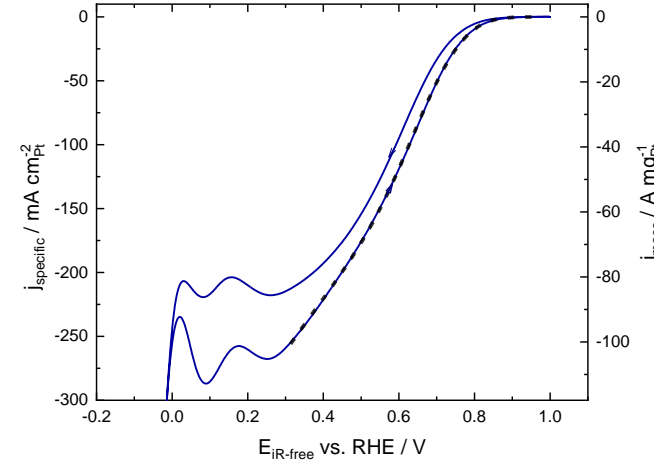
- $j_0, E_{HOO,H}, E_{OH,O}, \alpha n, q_H$  and  $q_O$

$$\theta_{HOO,H}(E) = \frac{1}{1 + e^{\frac{(E - E_{0,H})q_H F}{RT}}}$$

$$\theta_{OH,O}(E) = \frac{1}{1 + e^{\frac{-(E - E_{0,O})q_O F}{RT}}}$$

$$\theta_{free}(E) = (1 - \theta_{HOO,H})(1 - \theta_{OH,O})$$

1 M HClO<sub>4</sub>. 100 kPa O<sub>2</sub>, 298K



$j_0, \theta_{OH,O}, \theta_{HOO,H}$  as function of temperature



Dr. Laure Guetaz



Dr. Pascal Schott



PhD Konrad Guelicher



# The TEAM

Dr. Isotta Cerri

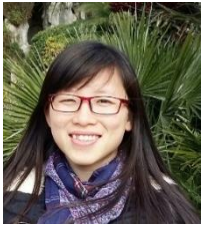


Hydrogen Partnership



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Dr. Joël Pauchet



Dr. Jens Mittel



Dr. Thomas Jahnke



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Dr. Pierre Boillat



Dr. Jong Min Lee



Pr. Hanno Kaess



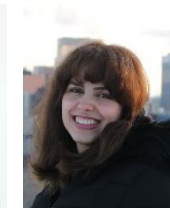
Dr. Tobias Morawietz



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Dr. Dirk Scheuble

This project has received funding from the Fuel Cells and Hydrogen 2 Joint Undertaking (now Clean Hydrogen Partnership) under Grant Agreement No **875025**. This Joint Undertaking receives support from the European Union's Horizon 2020 Research and Innovation program, Hydrogen Europe and Hydrogen Europe Research.

### Multiscale characterization

**3D TEM and FIB/SEM**

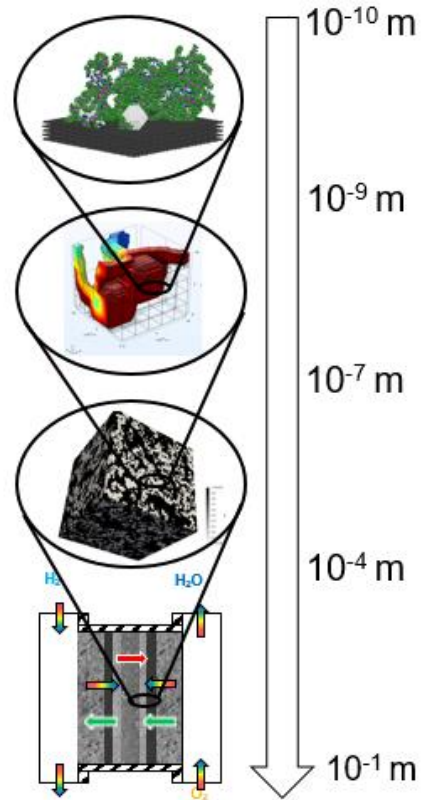
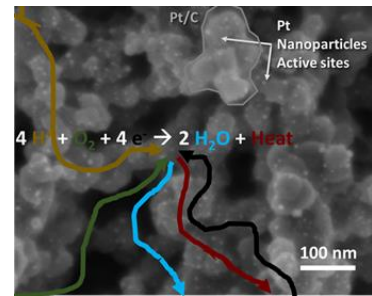
**AFM**

**Ionomer transport properties**

**Ionomer swelling**

**Mass transport losses**

**Ultra-thin electrode**



### Multiscale modeling

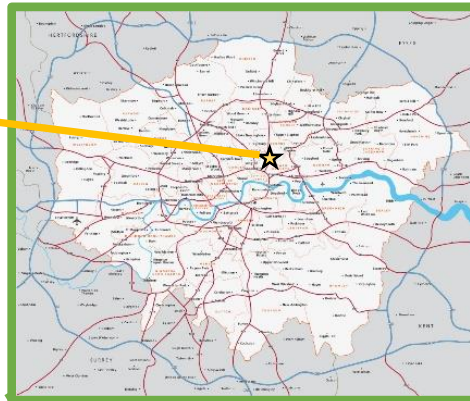
**Ionomer film scale**

**Sub μm scale**

**CCL scale**

**Cell scale**

**Cell scale**



**4 Faculties**  
Business  
Engineering  
Medicine  
Natural Sciences

**£969M Turnover**  
Student Fees £223M  
Research income £427M  
Fundraising £31M

**6 Global Challenge institutes**

**3,782 Academic & Research Staff**  
**15,290 Full time Students**

**110 years old**  
**14 Nobel prizes**

**World-class scholarship, education & research in science, technology, engineering, medicine & business**

**35 full time academics**  
Aeronautics  
Business School  
Center for Environmental Policy  
Chemical Engineering  
Chemistry  
Dyson School of Design  
Engineering  
Earth Sciences and Engineering  
Materials  
Mechanical Engineering

**Light driven systems**  
Photocatalytic And Photo-electrocatalytic systems

**Room temperature systems**  
PEM/AEME  
Electrolysers  
Redox Flow systems

**Electrocatalysis**  
Hydrogen/Oxygen evolution  
CO<sub>2</sub>, N<sub>2</sub> reduction, H<sub>2</sub>O<sub>2</sub>, O<sub>3</sub> production

CCU, CCS properties of fluids

**High temperature Systems**  
SOEC/SOFC, syngas production, Other fuels, ammonia

**Technoeconomics**  
Optimised systems /processes /networks, LCA

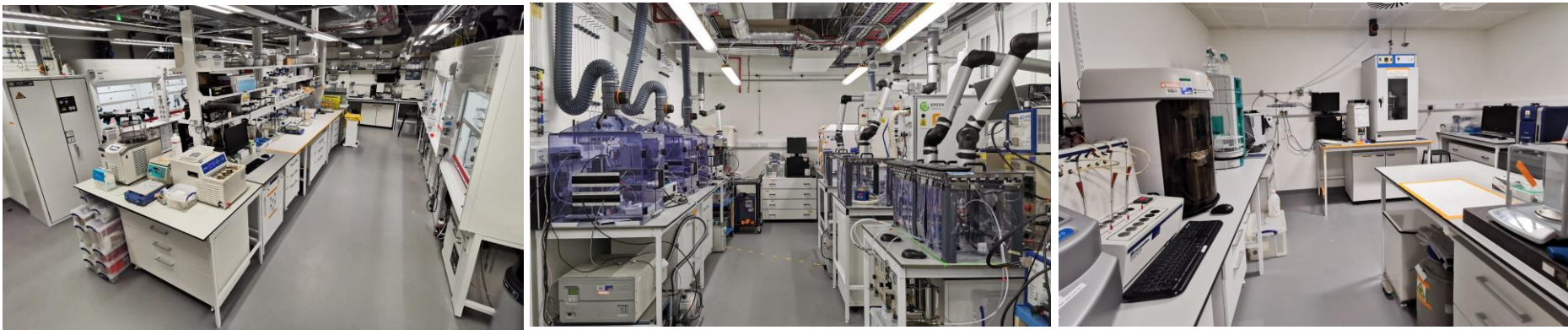
- Electrocatalysis including non precious metal catalysts (e.g. Crescendo)
- Hydrogen purification/hydrogen pumps (Memphys)
- Hydrogen fuel cells and electrolysers including alkaline membrane systems
- Redox flow batteries, especially H<sub>2</sub>-X (X=Mn, Organic, V, Br<sub>2</sub>...)



Prof. Anthony Kucernak



Dr Colleen Jackson

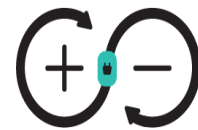


- Spinout companies:



High volume fuel cell and electrolyser manufacture

BRAMBLE ENERGY



RFC POWER

Grid scale electricity storage



SWEETGEN LTD.

Electrochemical wastewater treatment

## • Contribution to project

- WP1: SPECIFICATION, VALIDATION AND RECOMMENDATION
  - Ultra low loading CCMs
- WP2: CHARACTERIZATION OF CCL STRUCTURE AND COMPONENT PROPERTIES
  - Effective transport properties in the CCL
- WP3: ADVANCED OPERANDO DIAGNOSTICS AND PERFORMANCE LIMITATIONS
  - Toward operando fundamental electrochemistry

